

Minneapolis MN 55420-4236



MINNESOTA IOWA MISSOURI WISCONSIN

952-888-4121 800-352-2812 515-957-3800 800-342-7002 515-957-3800 800-342-7002 515-957-3800 800-342-7002

Invoice Number: SB520003609

Date:

9/14/18

Account No.:

0092290

Page:

Quantity

Description

Unit Price

* * * INVOICE CREDIT REFERENCE INVOICE - SW520085336

COMPLETE PRE-SAFETY CHECK CUSTOMER COMPLAINT: JOB SITE ASSESSMENT COMP

SEGMENT AA TOTAL

.00 T

REPAIR WIRING

CUSTOMER COMPLAINT: MACHINE WOULD NOT START NO FUNCTION TO THE BASKET

CAUSE OF FAILURE:

THE TUBE THAT THE WIRING WENT THROUGH BOUND UP AND PINCHED/CUT WIRES

RESULTANT DAMAGE:
FUNCTIONS TO THE BASKET WOULD NOT WORK
REPAIR PROCESS COMMENTS:
RAN A JUMPER WIRE TO THE BASKET AND GOT SOME OF

THE FUNCTIONS TO WORK
TRIED TO EXTEND THE BOOM TO GET A BETTER LOOK AT

SOME OF THE WIRES

FOUND THAT THE TUBE THAT THE WIRING AND HYDRAULIC

HOSES WENT THROUGH HAD BROKE

INVOICE CREDIT

REFERENCE INVOICE - SW520085336 AND WOULD PINCH THE WIRES WHEN IT WOULD EXTEND. THEN THE MACHINE WAS PUSHED INTO THE SHOP THE WIRING AND HYDRAULIC HOSES WERE LABELED

THE WIRING AND HYDRAULIC HOSES WERE LABELED
THEN REMOVED FROM THE BASKET
THEN IT WAS PULLED THROUGH THE TUBING
THE WIRING IN THE CONTROL PANEL WAS LABELED
EACH HARNESS WAS REMOVED AND REPLACED SEPARATELY
TO MAKE SURE IT WENT BACK IN THE EXACT SAME WAY.
CUSTOMER COMPLAINT:

BASKET CONTROLS WOULDNT WORK

CAUSE OF FAILURE:

THE BOLTS AT THE FRONT OF THE OUTER TUBE HAD RUSTED AND CAUSE IT TO SLIDE OFF THE TRACK. THEN

IT WAS EXTENDED CUTTING WIRES AND HYDRAULIC

LINES

RESULTANT DAMAGE:

THE WIRING WAS CUT AND HYDRAULIC LINES WERE

THE WIKING WAS CUT AND HYDRAULIC LINES WERE STRECHED AND CUT TO THE BASKET. MOST OF THE BASKET FUNCTIONS DID NOT WORK REPAIR PROCESS COMMENTS:

I TROUBLESHOT THE MACHINE BY PUTTING IN A JUMPER HARNESS IN VARIOUS SPOTS AND REGAINED SOME POWER AND ADDED A NEW KEY SWITCH AND STOP SWITCH. THEN IN THE BASKET SOME OF THE FUNCTIONS WORKED BUT

NOT ALL. I TRACED BACK THE WIRING AND FOUND THE

* * INVOICE CREDIT * *
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CUT WIRES AND HYDRAULIC LINES AT THE REAR OF THE

BOOM. ONCE THE MACHINE WAS MOVED INSIDE THE WIRING TO THE BASKET WAS LABLED AS BEST I COULD WITH WHAT WAS THERE AND THE WIRING AND HYDRAULIC LINES WERE

WAS THERE AND THE WIRING AND HYDRAULIC LINES WERE REMOVED. THE WIRING AT THE BASE WAS CAREFULLY LABLED. THEN THE TUBES WERE TAKEN OFF AND THE BASE FOR THEM WAS REMOVED. A NEW TUBE WAS ORDERED. THE ELECTRIAL HARNESS WERE MEASURED AND ORDERED AS WELL. ONCE THE TUBE WAS FABRICATED AND



지크러닉크:—(A) Rental

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READY THE WIRING WAS WIRED INTO THE BASE IT WAS STRUNG OUT WITH THE NEW HYDRAULIC HOSES. THEY WERE SLID INTO THE TUBE BASE AND THAT WAS BOLTED WERE SLID INTO THE TUBE BASE AND THAT WAS BOLTED TO THE MACHINE. THE CHAIN THEN WENT UNDERNEATH THE WIRING AND THEN THE CHAIN WAS SNAPPED INTO PLACE MAKING SURE EVERYTHING WASN'T TANGLED. AFTER RUNNING THE WIRES THROUGH THE BOOM I STARTED CONNECTING THEM IN THE BASKET. THE WIRING THAT WAS THERE WAS A MESS AND VERY HACKED UP. I GOT THE BREAD BOARD TYPE OF CONNECTIONS PUT TOGETHER AND MOST OF THE WIRING CONNECTED. WILL TAKE A LOT OF TIRAL AND ERROR TO GET ALL THE FUNCTIONS WORKING WORKING. INVOICE CREDIT REFERENCE INVOICE - SW520085336

REFERENCE INVOICE - SW52008
GOT THE STARTING CIRCUT WORKING IN THE BASKET. HAD
TO TRACE ALL THE WIRES IN THE BASKET AND AT THE
BASE TO MAKE SURE THEY WERE THE CORRECT ONES.
THEN I HAD TO TROUBLSHOOT THE SAFETY FOOT PEDAL
IN THE BASKET AND FIGURE OUT WHAT CIRCUT IT WENT
TO AND HOW IT WORKED. ENDED UP RUNNING WIRES BACK
TO THE CORRECT SPOT IN THE FOOT PEDAL TO GET IT
WORKING FOR THE NORMALLY OPEN CIRCUT. FOUND OUT
THAT SOME SWITCHES WERE BAD CAUSING THE CIRCUT TO
LOSE VOLTAGE WHEN SOME SWITCHES WERE ACTIVATED.
AFTER INSTALLING THE NEW MICRO SWITCHES I TRIED IT AFTER INSTALLING THE NEW MICRO SWITCHES I TRIED IT AGAIN. BUT I HAD NO POWER TO THE FUNCTIONS. I SWITCHED THE WIRING IN THE FOOT PEDEAL AND SWITCHED THE WIRING IN THE FOOT PEDEAL AND REGAINED POWER. THEN ALL FUNCTIONS WORKED BESIDES THE FORWARD AND REVERSE. I FIGURED OUT THE ONLY WAY TO MOVE THE BOOM UP WAS TO HIT A TOGGLE SWITCH AND BOOM UP AT THE SAME TIME. I TRACED ALL THE WIRING FROM THE BASKET TO THE BASE THEN FROM THE SOLENOID VALVES THEMSELVES TO THE CIRCUT BOARD. I THEN MOVED 1 WIRE AND GOT THE FORWARD BOARD. I THEN MOVED 1 WIRE AND GO. 1...

AND REVERSE FUNCTIONS TO WORK.

THE FITTING WAS PUT IN TO THE SWING MOTOR AND THEN WAS TESTED. I ADJUSTED THE ANGLE OF THE FITTING AND IT DOES NOT BIND OR PINCH AND WORKS AT THE

* * * INVOICE CREDIT

* * * INVOICE - SW52008

REFERENCE INVOICE CREDIT * * *
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BASE ON THE BASKET. THE HYDRAULIC LINES AND
WIRING WERE ZIP TIED IN PLACE. I INSTALLED NUT
ZERKS FOR THE COVER OF THE BASKET SINCE THE OLD
ONES WERE GONE OR STRIPPED. THE WIRING WAS TIED
UP AND THE COVER WAS BOLTED DOWN. THE BATTERIES
ARE WEAK AND WILL NEED TO BE REPLACED THERE WAS A LOT OF TROUBLESHOOTING TO GET ALL THE FUNCTOINS TO WORK. THE WIRING WAS VERY HACKED AND MOST OF THE WIRING HAD TO BE TRACED ALL THE WAY THROUGH THE MACHINE. ALSO THERE IS NO SOLENOID TO THE SHUT OFF AND THAT HAS TO BE DONE MANUALLY

8- GE/19712 3- GE/29480 2730- GE/48533 1- 122512 1- 122514 2- 147094	MICROSWITCH N TRACK REPAIR,7LINKN WIRE N GN-SERVICE KIT, KEN GN-KIT,ESTOP SERV N GN-CIRCUIT BREAKERN		7.68 60.00 .50 42.49 25.35 4.65	61.44- 180.00- 1365.00- 42.49- 25.35- 9.30-
	TOTAL PARTS	SEG	0.1	1693 59-*

	TO	TAL PARTS	SEG. 01	1683.58-*
3 - 00 -		F GROUND	F/R LBR	2500.00-* 68.48-
1.00-	IB * * *	F GROUND INVOICE	CREDIT * * *	13.60-



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TOTAL MISC CHGS

SEG. 01

82.08-*

SEGMENT 01 TOTAL

4265.66-T

REMOVE & INSTALL ROD/TUBE

CUSTOMER COMPLAINT: TUBING WAS BENT UP AND WOULD BIND AND CUT WIRES

CAUSE OF FAILURE: IT RUSTED OUT AT THE FRONT AND THEN BOUND UP CAUSING IT TO CUT WIRES WHEN IT WOULD EXTEND

RESULTANT DAMAGE:
WOULD NOT WORK PROPERLY AND WOULD CUT WIRES
REPAIR PROCESS COMMENTS:
THE WIRES AND HYDRAULIC LINES WERE PULLED THROUGH

THEN I WAS ABLE TO REMOVE THE TUBING.

THE BASE FOR THE TUBING WAS REALLY BENT UP AND THE MOUNTING BRACKETS WERE BENT SO THEY WERE HAMMERED BACK AND REWELDED FOR

STRENGTH PURPOSES

CUSTOMER COMPLAINT:

FUNCTIONS AT THE BASKET WOULD NOT WORK

CAUSE OF FAILURE:

* * * INVOICE CREDIT

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THE BOLTS AT THE FRONT OF THE OUTER TUBE HAD RUSTED AND CAUSE IT TO SLIDE OFF THE TRACK. THEN IT WAS EXTENED CUTTING WIRES AND HYDRAULIC LINES

RESULTANT DAMAGE: THE FUNCTIONS TO THE BASKET WOULDN'T WORK

THE FUNCTIONS TO THE BASKET WOULDN'T WORK
REPAIR PROCESS COMMENTS:
THE TUBING WAS BENT SO A NEW OUTER TUBE HAD TO BE
INSTALLED. THEN THE BASE WAS STRAIGHTNED OUT SINCE
IT WAS BENT AT BOTH ENDS. A BRACKET WAS CUT OFF
THE OLD OUTSIDE TUBE AND WELDED ON THE NEW TUBE.
THE MOUNTS FOR THE BASE HAD TO BE STRAIGHTENED AND THEN WELDED FOR STRENGTH. NEW BOLTS WERE USED AT THE FRONT OF THE OUTER TUBE. A NEW WEAR PLATE WAS ADDED SINCE THE OLD WAS WAS COMPLETLY

MISSING.

THEN I INSTALLED THE NEW HYDRAULIC LINES.
EVERYTHING WAS STRUNG OUT AND UNTANGLED. THEN
THEY WERE SLID INTO THE BASE THEN RAN TO THE BACK
OF THE MACHINE THROUGH THE MAIN TUBE. THEN THE
SMALL TUBE WAS SLID IN AND EVERYTHING WAS FISHED
THOUGH AND THE PLASTIC PROTECTION CHAIN WAS INSTALLED

MADE AN ACCESS COVER TO GET TO THE INSIDE TUBE FOR THE CHAIN GUARD. ONCE THAT WAS DONE THE CHAIN

* * * INVOICE CREDIT

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GUARD WAS EASILY ABLE TO GO ON. AFTER GETTING THE MACHINE MOVING I BOOMED IT ALL THE WAY OUT AND IN. ONCE IT WAS IN IT WENT TOO FAR SO I WELDED A PLATE AND A SUPPORT TO THE REAR OF THE SLIDE PREVENTING IT FROM SLIDDING TOO FAR BACK. I HAD TO SPOT WELD AND COOL MY WELDS TO PREVENT ANY DAMAGE TO THE WIRING AND HYDRAULIC HOSES UNDERNEATH. THEN THE TUBE WAS PAINTED BLACK.

8- 247-1913 1- 458-9585

BALLSTUD

4.14

33.12-

PAINT-BLACK

S₅

10.01

10.01-



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oice Number:	SB520003609	Date:	9/14/18	Acco	unt No.:	0092290	Page:
Quantity	Item	N/R		cription		Unit Price	Extended
1- GE/139 1- GE/256 2- GE/285 1- GE/285 1- GE/285	97 86 88	ELBOW WEAR HOSE HOSE HOSE		N5 N5 N5 N5 N5		7.37 69.79 154.74 154.77 147.56	7.37 69.79 309.48 154.77 147.56
		TO	OTAL PARTS	S	EG. 02	-	732.10
1.00- 2.00- 1.00-		II	JBING BF GROUND BF GROUND		F/R L	BR	1200.00 155.99 27.26 24.44
		* * *	OTAL MISC CE INVOICE RENCE INVOIC	CREDIT		* *	207.69
		5	SEGMENT 02	TOTAL			2139.79
CUSTOMER HOOD WOUL CAUSE OF FAILED SH RESULTANT HOOD WOUL REPAIR PR OPENED TH SHOCKS TO MOUNTS TH	OCKS AND SHOOD DAMAGE: D NOT STAY UNITED TO STAY UNITED TO SHOOD AND SITED THE HOODS AND SITED THE HOODS AND SITED TO STALLED	PED CK MOUNT P ON ITS IS: ECURED I ND INSTA	OWN T. THEN REM	IOCK			
4- GE/283	ON THEIR OWN	N GAS S	STRUT	N5		16.82	67.28
		TC	TAL PARTS	s	EG. 03		67.28
					F/R L	3R	114.00
		ន	SEGMENT 03 T	COTAL			181.28
TRANSPORT		* * * REFER	INVOICE ENCE INVOIC	CREDIT CE - SW52		* * 5	
2.00-	TR	ANSPORT HAU	JL			450.00	
		TC	TAL MISC CH	igs s	EG. 98		450.00
		S	EGMENT 98 T	OTAL			450.00
			RVICE SUPPI	IES AND			228.69-
		IC	WA SALES TA	X - 6%			259.95
		IA	LO LABOR C	ERRO GO			43.32-